

## **Programmable winding machine: AEH SERIES**

Application: Suitable for power conditioning transformers and other large size magnetic coils.

## Features for AEH series winding machines

- 1. Speed: Variable with speed knob. Can be changed while winding is in progress.
- 2. Jog facility: With foot switch at fixed low speed.
- 3. Parameters: All winding parameters are programmable.
- 4. Programming: Various menu like RUN, ADD, MODIFY, COPY, DELETE, LIST for easy programming.
  - a. RUN: Will set the machine to wind specific program.
  - b. ADD: Used for adding new program.
  - c. MODIFY: Will modify single/few parameters in existing program.
  - d. COPY: Will copy one program to other program.
  - e. DELETE: Will delete existing program.
  - f. LIST: Will list the existing parameters of the specified program on LCD.
- 5. Wire pitch: Programmable, Can be modified while winding is in progress.
- 6. Acceleration: Fixed linear slop and can be changed through AC drive.
- 7. Deceleration: Programmable. Automatic soft stop.
- 8. Turns: Up/Down counting with wire guide tracking w.r.t. winding direction.
- 9. Over Speed: Over-speed indication to archive quality winding.
- 10. Layer Stop: Programmable layer stop option with slow down at the end of layer.
- 11. End Slow: The machine can be slowed down at the end of every layer.
- 12. Manual Brake: Optional Manual activation/ deactivation of brake to allow holding of spindle.
- 13. Memory: 95 programs with individual 9 sections for each program.
- 14. Section Winding: Upto 9 sections can be wound per coil.
- 15. Traverse Offset Position: Programmable in mm.
- 16. Traverse Home Position: Left or Right.
- 17. Traverse tracking: With the help of key for forward and backward movement while winding is under process.
- 18. Display: Continuous display of no. of turns wound alongwith many other data's on 40X2 LCD.
- 19. Tapping: Upto 9 tapings or sections can be programmed in each individual program.
- 20. Power Supply: SMPS supply for logic circuit for continuous operation on wide range of voltage.
- 21. Computer board: Single board for reliable operation.
- 22. Audio Indication: On any key press.
- 23. Modification: AEH machine can be customized depending on customer requirement.



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